

Black Park Shed Safety instructions

Pillar Drill

1. **Always wear eye protection** while operating any drilling machines.
2. **Keep all loose clothing away** from turning tools.
3. **Adjust the speed** of the machine to suit the work. In general, small drills need high speed and vice versa.
4. **Do not support the workplaces by hand.** While large pieces of timber can safely be held by hand, smaller pieces of timber and all metal must be clamped to prevent the workpiece from being tom from the operator's hand, particularly as the drill breaks through.
5. **Never make any adjustments** while the machine is operating.
6. **Clean chips away with a brush**, not the hand. This is especially true when drilling metal..
7. **Make sure that the cutting tools are running straight** before starting the operation.
8. **Never place tools or equipment** on the drilling tables.
9. **Keep all guards in place** while operating.
10. **Ease up on the feed** as the drill breaks through the work to avoid damaged tools or workplaces.